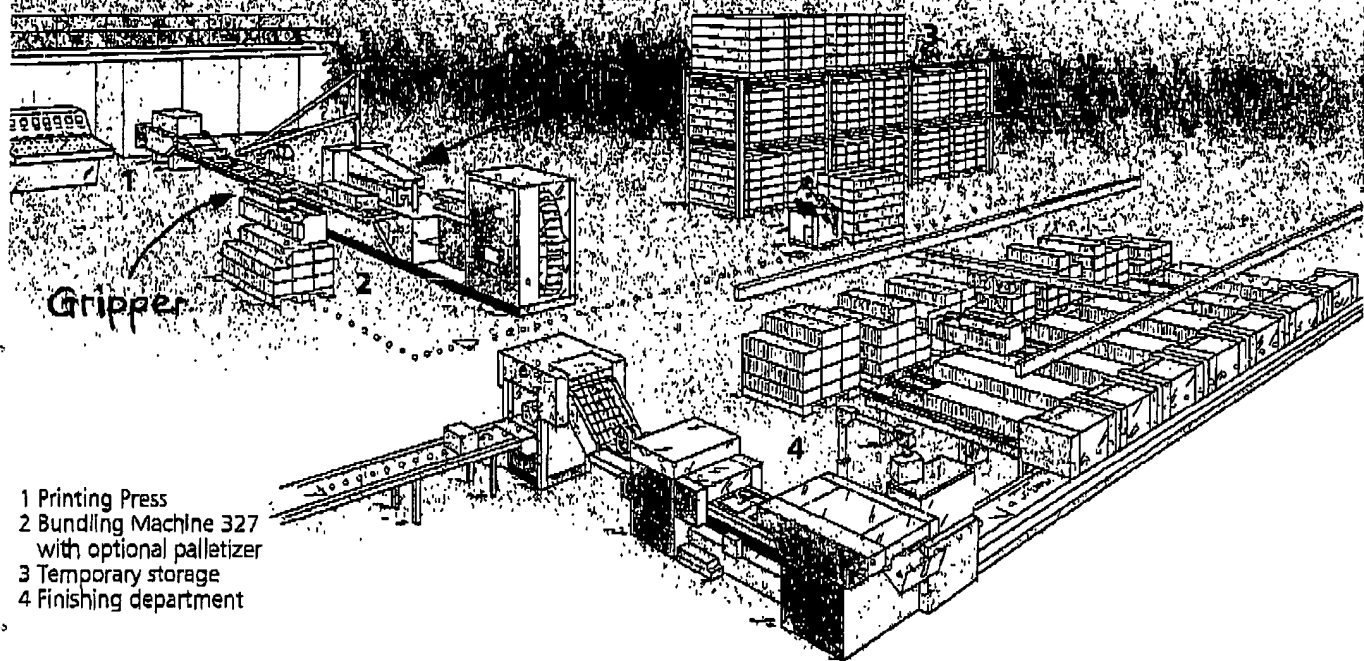


Bundling machine 327 – an efficient link between press and finishing



- 1 Printing Press
- 2 Bundling Machine 327
with optional palletizer
- 3 Temporary storage
- 4 Finishing department

Specifications

Mechanical speed		20,000 – 80,000 copies/hr. (depending on page count)
Size range		from 200 x 130 mm / 7 7/8" x 5 1/8"
	with special kit	from 200 x 110 mm / 7 5/8" x 4 1/4"
		to 390 x 320 mm / 15 3/8" x 12 5/8"
	with special kit	to 510 x 320 mm / 20 1/8" x 12 5/8"
Number of pages (tabloid)		min. 4 pages (45 gm ²)
		max. 64 pages
Cycle time		60 seconds (for bundles removed from roller table by crane)
Bundle length, compressed		from 700 mm / 27 1/2"
		to 1100 mm / 43 1/4"
Selection of bundle length, uncompressed		3 selectable bundle lengths in the range of (270, 1143, 1016, 890 mm / 50", 45", 40", 35")
Shingle spacing		min. 40 mm / 1 1/2"
		max. 100 mm / 4"
	without counting	min. 25 mm / 1"
Lateral adjustment of shingle stream		max. 15 mm / 5/8"
Infeed belt height adjustment		from 850 mm / 33 1/2"
		to 270 mm / 10 5/8"
Belt speed		max. 52 m/min. (70 ft/min.)
Power requirements	semi-automatic	7.4 kW
	automatic	14 kW
Compressed air	semi-automatic	13 Nm ³ /h. (7.6 cfm) at 88 psi
	automatic	13 Nm ³ /h (11.2 cfm) at 88 psi
Weight	semi-automatic	approx. 2,400 kg (5,280 lbs.)
	automatic	approx. 5,000 kg (11,000 lbs.)
Other sizes on request		Design, specifications and measurements subject to change.

Sales and Service:

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MÜLLER MARTINI AG, CH-4800 Zofingen, Switzerland
Phone 062/50 44 11, Telex 982 424, Telefax 062/51 55 53

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REFERENCE FIGURE A